To our Valued Customers,
Greetings!
Knauf is a family name and a corporate group of global dimensions at the same time synonymous with a type of corporate culture which has become rare. Knauf is a typical family firm in spite of its size and this is precisely the reason for its amazing success. It is short and direct decision-making paths, the courage to tackle new ideas, innovations, investments and the wealth of ideas contributed by all Knauf employees that characterize the company.

From its beginnings in gypsum processing, Knauf has expanded and diversified to become a corporation with worldwide activities, Knauf UAE has been active in the Middle East for more than a decade. Knauf shows its commitment not only in the GCC, headquarters in Dubai UAE, but also in the subcontinent. We have offices based in Saudi, Qatar and India to support the market and dealers.

Knauf provides value-added products and services in the following fields:

• Building materials and systems based on gypsum and gypsum-related products
• ASTM certified products & systems
• Multi-Purpose Joint compounds
• Knauf Aquapanel interior and exterior wall systems
• Knauf Insulations sustainable, high-performance, cost-effective insulation solutions
• Knauf Heradesign’s acoustic designs for Interior and Exterior in ceiling & partition systems
• Knauf Integral’s Knauf GI FLOOR, sheet-panelled access floors
• Thermal and sound insulation materials
• Value engineering and technical consultancy for architects and consultants to meet specified design requirements
• On site hands-on training and supervision for contractors when installing drywall systems

Sustainability is central to our vision of doing the right thing for our clients, our people and the communities in which we work. We maintain and provide certificates for individual products and designs to improve quality and performance.

Knauf systems combine innovative products to realize speed of installation and warranted high performance-based systems as per ASTM, EN-BS and DIN Standards.

Knauf is not only committed towards its products and systems but also towards its employees. Within the framework of its four key K-Vaules; Partnership, Commitment, Entrepreneurship and Menschlichkeit meaning human touch Knauf looks after its people and drives a sense of passion in all its staff. This is what makes Knauf unique and special!

Safety is something that Knauf does not compromise on whether for its products or people and therefore all our products are tested and approved by Intertek to make sure that nothing leaves the plant which is not up to the mark.

Amer Bin Ahmed
Managing Director
Knauf GCC & India

Contents

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>System overview</td>
<td>04</td>
</tr>
<tr>
<td>Construction details</td>
<td>05 - 08</td>
</tr>
<tr>
<td>General information</td>
<td>09</td>
</tr>
<tr>
<td>Installation steps</td>
<td>10</td>
</tr>
<tr>
<td>Processing of gypsum boards</td>
<td>11</td>
</tr>
<tr>
<td>Joint treatment</td>
<td>12</td>
</tr>
<tr>
<td>Cladding of boards</td>
<td>13 - 14</td>
</tr>
<tr>
<td>Certifications</td>
<td>15</td>
</tr>
</tbody>
</table>
To Our Valued Customers,

Knauf is one of the leading voices in sourcing locally and manufacturing products that are truly “Made in UAE” as well as enabling collaboration with the major industry leaders towards technological advancements in manufacturing and logistics. This has made us fully equipped to efficiently cater the needs, wants and preferences of our valued customers and clients who over time have become a part of our big family.

Our commitment towards building environmentally responsible and economically sustainable products locally have been applauded, recognized and certified by esteemed UAE government authorities such as Ministry of Interiors, Civil Defense, Central Laboratory, Quality and Conformity Council.

Headquartered in Dubai, UAE, Knauf shows its customer service excellence and commitment in the Middle East and India. We ensure that the demand meets the supply, the first time and every time by utilizing our full range of flexibility and potential of our production facilities, human resources, technical expertise, logistics and cutting edge digitalisation, thereby facilitating rapid growth and development in the region.

Here is a highlight of some of Knauf’s products, systems and services:

• Gypsum based high performance drywall building materials, system and accessories.
• ASTM certified products & systems – Ceiling, Partition, Wall Lining and Cinema System.
• Knauf Aquapanel cement boards for interior, exterior and universal usages.
• Knauf Aquapanel Exterior Systems (Exterior walls, cladding and ceiling).
• Knauf Heraklith’s acoustic designs for Interior and Exterior in ceiling & partition systems.
• Knauf Integral’s Knauf GIFA Floor, sheet-paneled access floors systems.
• Fire and acoustic rated sealants and materials.
• Multi-Purpose Joint compounds.
• Engineering and technical consultancy for architects, consultants, etc.
• Knauf Training Academy: Hands-on training.

Knauf’s high performing, innovative systems are fast and easy to install and are manufactured to meet ASTM, EN-BS and DIN Standards, to meet any client requirements. Our dedicated Training Academy is committed to making sure that all our end users are up to date of our system.

Quality, sustainability, health and safety are central to our vision, actions towards our people and the local communities ensuring every product that comes out of the line is rigorously tested, certified, approved and socio-environmentally responsible while producing them. Our ISO 9001 (Quality Management System), 14001 (Health, Environment and Safety), 18001 (OHSAS) and 50001 (Energy Management) certifications are a testament to our commitment to the same.

Our four dimensional core values called K-Values: Partnership, Commitment, Entrepreneurship and Menschlichkeit (“the human touch” in German) are the key drivers of our camaraderie and operational excellence throughout our multi-cultural organizational structure. It is this passion that subsequently reflects in our products and customer service excellence as well.

Thank you for being part of this big family and Let’s Build the Future together.

Amer Bin Ahmed
Managing Director
Knauf Middle East & India

Global Board of Director          Board of Director          Intertek Certified          ISO Certified
System overview

Load test reports
Test report No. SR 0308 Rev.0, multi-layer, BS EN.
Deflection Criteria L/240, under a static wind load of 500 Pa.

| Maximum load including lightning devices, MEP, insulation, up to 50 kg/m² |
|---------------------------------|------------------|------------------|------------------|
| 1 x 12.5 mm                    | 800 mm           | 1000 mm          | 400 mm           |
| 1 x 15 mm                      |                  |                  |                  |
| 2 x 12.5 mm                    |                  |                  |                  |
| 2 x 15 mm                      |                  |                  |                  |
| Approx. Weight (kg/m²)          |                  |                  |                  |
| 10.3 kg/m²                     |                  |                  |                  |
| 13.4 kg/m²                     |                  |                  |                  |
| 18.9 kg/m²                     |                  |                  |                  |
| 25.0 kg/m²                     |                  |                  |                  |
Construction details

These details represent some of the most common designs situations relevant to the Knauf KC B001 ceiling systems.

Abutment to wall, perpendicular to primary support channel

Abutment to wall, parallel to primary support channel
Construction details

Abutment to wall, primary support channel, double layer

Abutment to wall, parallel to primary support channel, double layer
Construction details

Change of level and bulkhead

Movement control joint
Construction details

**Junction with partition**

**Splicing of furring channel**
General information

General
Knauf KC B001 Ceiling Systems must be installed in accordance with Knauf’s recommendations. When creating an airtight space, methods for the reduction of potential “ceiling lift” should be considered.

Perimeter Fixing
Mark the position of the ceiling line with a Chalk Line (1). Knauf UD channels should be secured to the walls at the required heights, at maximum 600mm centers and 50mm from the ends of channels. The Knauf UD forming the perimeter and the Knauf Main C Channels do not need to be mechanically fixed together (2).

Suspension
Select the fixing centers suited to the ceiling loading. See page 3 for spacing of dowels. Fix Knauf approved fixing to the structural soffit with suitable fixings. Use the Knauf L Angle and fix to the approved fixing dowel (3).

Primary Support Channels – C Channels
The centers of the primary support channels should be aligned at the required height. Knauf L Angle should be fixed to the Knauf Main C Channels with two Knauf LN Wafer Head Screws (4).

Splicing of the Main C Channels
If straight lengths of Knauf Main C Channels need jointing, place the channels back to back, with a minimum 150mm overlap, and fix with two Knauf LN Wafer Head Screws.

Hat Furring Channels
The Knauf Hat Furring Channels should be positioned at 400mm centers within the perimeter channels to coincide with the abutments of the boards, which will be fixed later. Connect the Knauf Hat Furring Channels to the Knauf Main C Channel by means of Knauf LN Wafer Head Screws (2 screws per fixing) (5).

Insulation
If insulation is required, once the primary support and the ceiling channels have been connected and before the boarding has started, Knauf insulation as specified should be inserted above the primary support channels. Care should be taken to ensure that the insulation is fitted neatly without gaps at abutments or between different rolls. The maximum weight of the whole system including all components or added elements, should not exceed 50 kg/m2.

Movement Control Joints
Create movement control joints where ceiling runs exceed 10m, coinciding where possible with movement joints in the surrounding structure.

Boarding
All boards should be fixed to the ceiling grid with the decorative face of the boards outwards and secured with Knauf Screws at maximum 300 mm centers (6). Fixing centers should be reduced to 100 mm at ends and perimeter. Boards should be mounted at 90° to the direction of the ceiling channels (7). Second layer should be installer with staggered joints.
Installation steps

1. Mark the position of the ceiling line (deducting the thickness of the boards) with a Chalk Line.
2. Fix the UD channel on the perimeter (at 600mm centers and 50mm from end of channel).
3. Predrill the holes for the dowels and fix the L angle with the dowel (e.g. Wedge Anchor) at the recommended spacing.
4. Knauf Main C Channels should be fixed to the L Angle with two Knauf LN Wafer Head Screws at the desired length.
5. Connect the Knauf Hat Furring Channels to the Knauf Main C Channel by means of Knauf LN Wafer Head Screws (2 screws per fixing).
6. Screw spacing for fixing of the boards: max. 300 mm.
7. Fix the boards to the furring channel with Knauf screws.
Processing of gypsum boards

- Cut the paper face with a sharp knife
- Score the board by pushing along the cut side, then cut the other paper side
- Cut the board 45 degrees
- Smooth the cut edge with a beveler
- Knauf Boards shall be cut by scoring and breaking or by sawing
- When cutting by scoring, the face paper shall be cut with a utility knife
- Knauf boards shall be broken by snapping boards in the reverse direction, then cutting the back paper with a utility knife
- Cut edges should be smoothed with Knauf Beveler / Rasp Combo to obtain neat joints when installed
- Short edges should be chamfered with Knauf Beveler / Rasp Combo
- Holes for pipes or other small openings shall be scored on the back and the face outlined before removal / cut out with a purposely designed tool
Joint treatment

Cutting and processing the boards

- Board surface should be cleaned of materials such as dust, oil etc.
- Filling and covering of joints should only take place after the boards have been allowed to rest in the given humidity and temperature zones, and no more longitudinal changes can be expected, i.e. expansion or contraction.

- First coat of Knauf Joint filler should be applied with tools of sufficient width to extend a minimum 50 mm beyond both sides of the center of the joint (100 mm width).
- Knauf Joint Tape should be embedded into the joint filler to reinforce the joint between two gypsum boards.
- Once the first coat has dried, a second coat of Knauf Joint filler should be applied with 100 mm width on both sides of the center of the joint tape (200 mm width).
- A very thin third coat of Knauf Joint filler should be applied with a minimum width no less than 150 mm beyond both sides of the center of the joint tape (300 mm width).
- Once third coat has dried, surface should be sanded and smoothed.
Boards should be mounted at 90° to the direction of the ceiling channels.

- In case of multi layer cladding, apply layers with staggered joints according to application scheme.
- Press boards of each layer firmly on to the substructure and screw each layer separately.

### Spacing of screws

- Screw Spacing first layer: 300 mm
- Screw Spacing second layer: 300 mm

### Fastening of cladding

<table>
<thead>
<tr>
<th>Board thickness</th>
<th>First layer</th>
<th>Second layer</th>
</tr>
</thead>
<tbody>
<tr>
<td>12.5 mm</td>
<td>TN 3.9X25 mm</td>
<td>TN 3.9X35 mm</td>
</tr>
<tr>
<td>15 mm</td>
<td>TN 3.9X25 mm</td>
<td>TN 3.9X45 mm</td>
</tr>
</tbody>
</table>

### Single / First layer cladding

- Joint treatment
  - Cutting and processing the boards
  - Board surface should be cleaned of materials such as dust, oil etc.
  - Filling and covering of joints should only take place after the boards have been allowed to rest in the given humidity and temperature zones, and no more longitudinal changes can be expected, i.e. expansion or contraction.
  - First coat of Knauf Joint filler should be applied with tools of sufficient width to extend a minimum 50 mm beyond both sides of the center of the joint (100 mm width).
  - Knauf Joint Tape should be embedded into the joint filler to reinforce the joint between two gypsum boards.
  - Once the first coat has dried, a second coat of Knauf Joint filler should be applied with 100 mm width on both sides of the center of the joint tape (200 mm width).
  - A very thin third coat of Knauf Joint filler should be applied with a minimum width no less than 150 mm beyond both sides of the center of the joint tape (300 mm width).
  - Once third coat has dried, surface should be sanded and smoothed.
Cladding of boards

Second layer cladding
Second layer should be installer with staggered joints.

System’s components

Hat Furring Channel (0.5 mm. thk.)
Main "C" Channel (0.5 mm. thk.)
UD Channel (0.5 mm.thk.)
L-Angle (0.5 mm.thk.)

TN Screw
3.9 dia. X 25/35/45 mm Length
LN Screw
Hammer Fixings
Wedge Anchor
Environmental certifications
For outstanding performances in water and energy management, our factory has been awarded the Environmental Performance Certificate from the Ministry of Environment and Water.

ISO certifications
info@knauf.ae
Fax: +971 4 334 9659
Phone: +971 4 337 7170
Knauf Head Office

www.Knauf.ae

Knauf Manufacturing Plant
P.O.Box 50006
Ras Al Khaimah, U.A.E.
Tel: +971 7 268 9837
Fax: +971 7 221 5301

Knauf Gypsum India Pvt.Ltd
No. 8 - C, 8th Floor Commercial Complex
Doshi Tower, New No. 205, (Old No.156)
Poonamallee High Road,
Kilpauk Chennai - 600010
Tamil Nadu, India
Tel: +91 44 49580000
Fax: +91 44 49575300

Disclaimer:
The information provided in this leaflet is only intended to give guidance in selecting and using Knauf products. While we make every effort to ensure its accuracy, neither Knauf LLC and its branches nor any of its employees or affiliates warrant or assume any legal liability or responsibility for the completeness or usefulness of any failure in installation or constructing any structure installation or building or caused by using this leaflet. Readers are advised to independently verify this information prior to rely on it. In particular, readers must obtain appropriate independent advice on the use in specific structures, installations or buildings to ensure compliance with all regulations, including health and safety regulations. Knauf reserves the right to amend technical specification.

The constructional and structural properties, and characteristic building physics Knauf system can solely be ensured with the exclusive use Knauf system components, or other product expressly recommended by Knauf.